



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2596

Job Sheet 171762



Part No: D2596

Job Qty: 8 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		2/22/18	0.00	0.00	Start Up Skidtubes		
100	Skidtubes	8 pcs		2/22/18	0.00	4.26	Skidtubes		
110	HandFinish	8 pcs		2/23/18	0.00	2.10	HandFinish1		
120	QC	8 pcs		2/23/18	0.00	0.00	QC5		
130	Packaging	8 pcs		2/23/18	0.00	0.00	Packaging3		
140	QC21-SA	8 Ea		2/23/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n - 'I' Beam Web 4"	8 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100 5036096	8	112	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 10:46 AM Dart.Gagnon.Michelle



Container No: S042483



Part: D2596

Serial No/Batch: S042483

Revision: D2596

Inspector:

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Date: 02/14/18 17:25 PM

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

HAWKESBURY, ONTARIO, CANADA

REV. D

SHEET 1 OF 1

SCALE

07.04.17

205 WEB

1:20

A

NEW ISSUE

B

Ø0.63 HOLE WAS Ø0.56

6

INCORPORATED DEO 9097

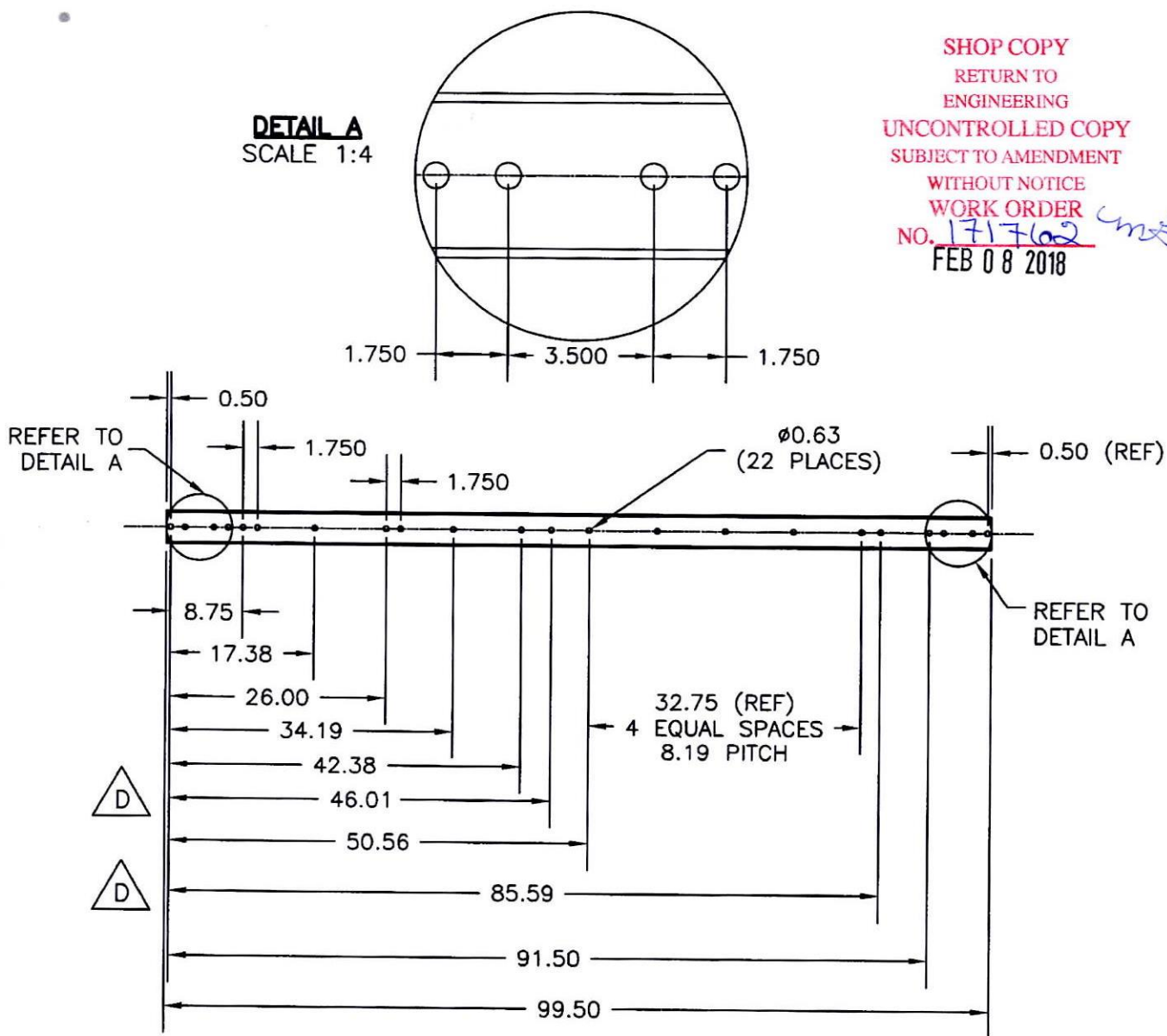
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INCORPORATED DEO 9183

RELEASED
07 Dec 68

07 CE 28

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171762
FEB 08 2018



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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